# Overview of "Eco-Friendly Thermosetting Resin"

### Main features

### (1) Composition

Raw materials	Eco-friendly thermosetting resin		Existing resin material	
	Type	Features	Туре	Features
Base resin (epoxy)	Epoxidized linseed oil	Plant oil material	Bisphenol A, etc.	Oil-derived material
Hardener	Phenols (pyrogallol, novolac-type phenolic resin, etc.)	Plant extract or oil-derived material	Acid anhydrides, amines, etc.	Oil-derived material
Filler	Fly ash	Recycled	Silica, alumina	Industrial purified product
Percentage of oil-derived components (by weight)	10% or lower		About 40%	
CO <sub>2</sub> emissions (LCA-CO <sub>2</sub> )	-5.5 kg (CO <sub>2</sub> )/kg (Result of Meidensha study comparing new resin to existing one)		_	

<sup>\*</sup>Shaded materials are eco-friendly.

### (2) Comparison of material properties at room temperature

	Newly developed product	Existing product (insulating
		material)
Bending strength (MPa)	100 or more	100 or more
Dielectric breakdown	10 or more	10 or more
strength (kV/mm)		
Volume resistivity (Ω•cm)	5.5×10 <sup>14</sup>	1.0×10 <sup>15</sup>
Permittivity	5.3	4 or less
Linear expansion coefficient	3.0×10 <sup>-5</sup> or less	3.0×10 <sup>-5</sup> or less
(1/°C)		

<sup>\*</sup>Characteristics of developed product vary with composition.

## (3) Cost

The cost of the developed resin material can be reduced 5% - 20%\* compared to existing resin materials.

Because there is no change in the manufacturing process, production costs are the same as or lower than conventional products.

\*The developed resin consists of epoxidized linseed oil, novolac-type phenolic resin and fly ash; the existing resin has the material composition that Meidensha uses in existing equipment.



Photo 1: Example of a product (cubicle insulator) made with the developed resin